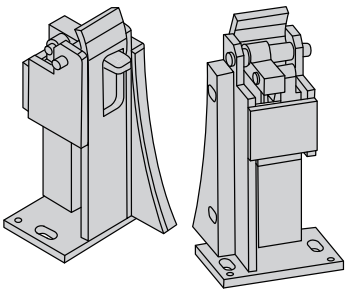
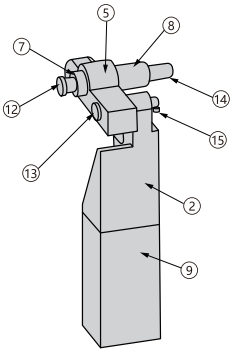
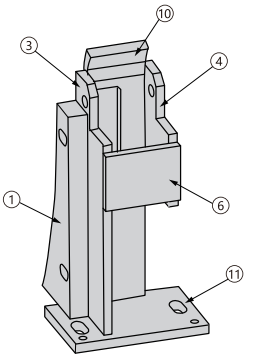
DM-DLKHA

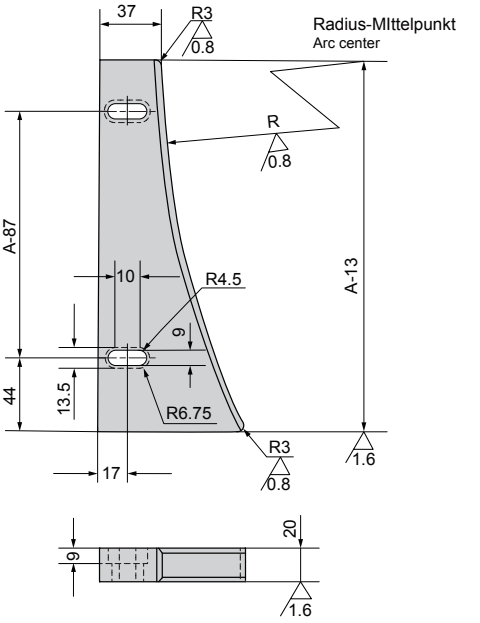
1. Positionierplatte

1. Locating plate









Bauteile:
Material jedes Teils C45 Wärmebehandlung HRC28-32
Teil 1 Befestigung mit 2 Schrauben M8x20 GB70
Teil 11 Befestigung mit 2 Passstiften 8x30 GB120 und 2 Schrauben M12x35 GB70
Teil 12 Achse DM-GLAXZ 12x90
Teil 13 Achse DM-GLAXZ
Teil 13 Splint
Teil 10 mit Teil 4 und 3 verschweißt, Teil 6 mit Teil 4 und 3 verschweißt, Teile 2 und 9 zusammengeschweißt, Teil 11 mit Teil 10 und 3 verschweißt. Teil 1 und Teil 3 mit Schrauben verbunden
Hinweis:
Für die Parameterwerte A, R, E gilt:
100 ≦ A ≦ 300 (5mm Schritte)
R=300,500,1000,1500.
E (das Gewicht ist selbstdefiniert)

Component parts:
Each of all parts, materials 45#, heat treatment HRC28-32
part 1 Attach
2 bolts M8x20 GB70
part 11 Attach
2 dowel-pins 8x30 GB120
2 bolts M12x35 GB70
part 12 Attach Pin axis DM-GLAXZ 12x90(use 12*100,L=90,l=82)
part 13 Attach Pin axis DM-GLAXZ
part 13 Attach Cotter pin
Part 10 was welded to part 4 and 3,Part 6 was welded to part 4 and 3 Parts 2 and 9 welded together, part 11 was welded to part 10 and 3 Connect 1 and 3 by bolts
Note:
The rules of A, R, E value for the parameters as follows 100100 ≦ A ≦ 300(5mm span)
R=300,500,1000,1500.
E(Clump weight is self-defined)

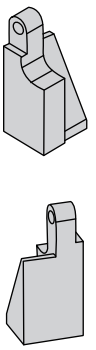
Bestellnummer / Order Number

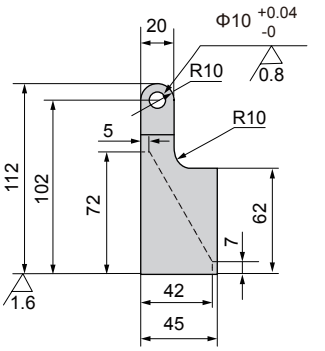
Bestellnr. / Catalog No.	-	A	-	R	-	E
DM-DLKHA	**-**	**235**	**-**	**500**	**-**	**100**

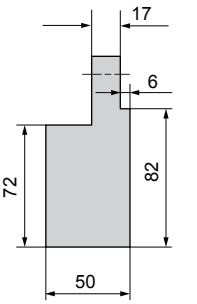
DM-DLKHA

2. Befestigungsstück

2. Fixing block

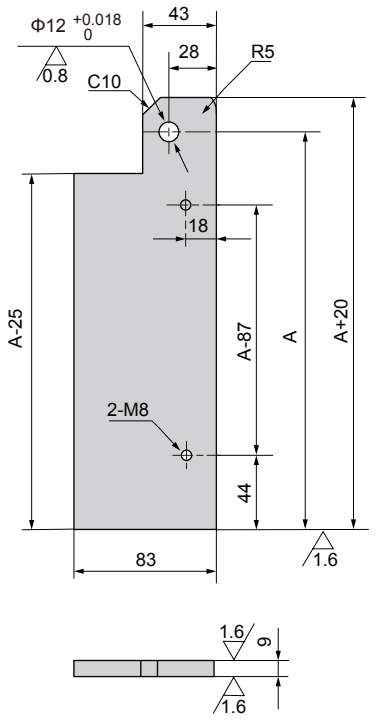






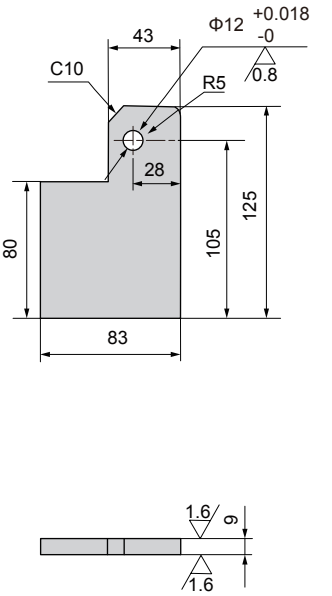
3. Halteplatte

3. Holding plate



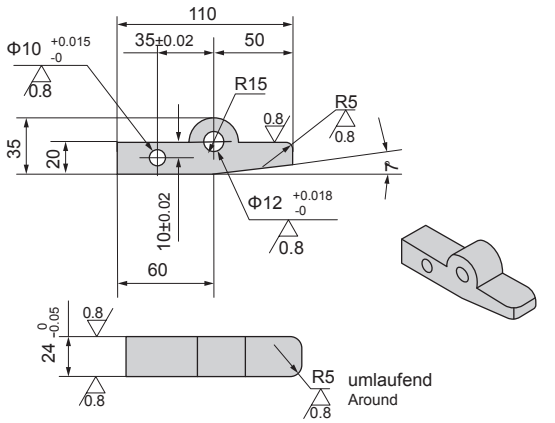
4. Halteplatte

4. Holding plate

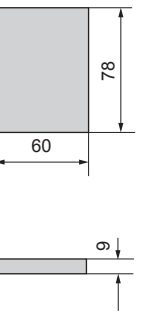


DM-DLKHA

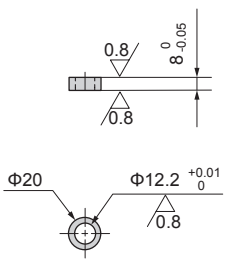
5. Positionierplatte
5. Locating plate



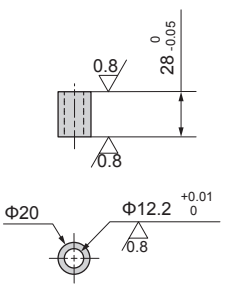
6. Abdeckplatte
6. Cover plate



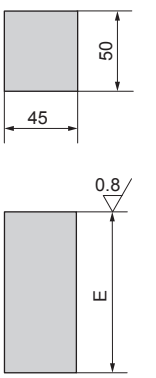
7. Stopper
7. Stopper



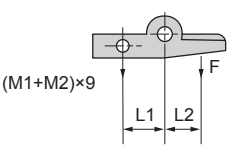
8. Stopper
8. Stopper



9. Gewichtsblock
9. Weight block



Auswahl der Gewichtsblocklänge
Clumb weight block selection

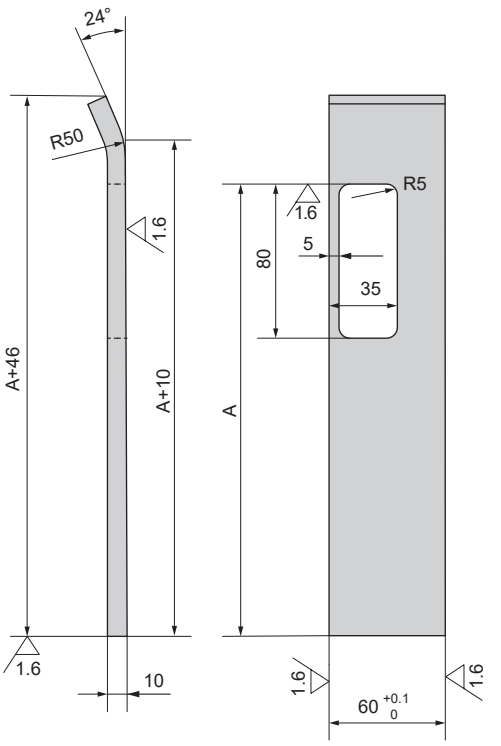


(M1+M2)×g×L1=FXL2×K
M1 ist das Gewicht des Teils ② =1,04 kg;
M2 ist das Gewicht des Teils ⑨ =7.8×45×50×E×10^{-6}=1.755×E×10^{-2}kg
F ist der Lastwert des Teils ⑤ ; der Sicherheitsfaktor K ist 1.5
L1=35; L2=30 g=9,8 N/kg

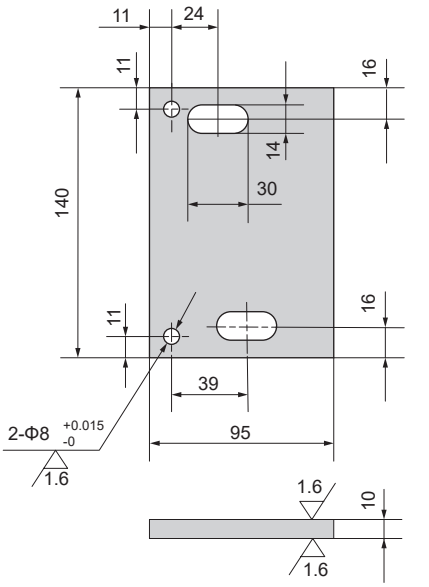
(M1+M2)×g×L1=FXL2×K
M1 is the weight of part ② =1.04kg;
M2 is the weight of part ⑨ =7.8×45×50×E×10^{-6}=1.755×E×10^{-2}kg
F is the load value o part ⑤ ;The safety coefficient K is 1.5
L1=35; L2=30 g=9.8N/kg

DM-DLKHA

10. Fixierplatte
Locating plate



11. Grundplatte
Fixierplatte



Schematische Montagezeichnung
Assembly drawing