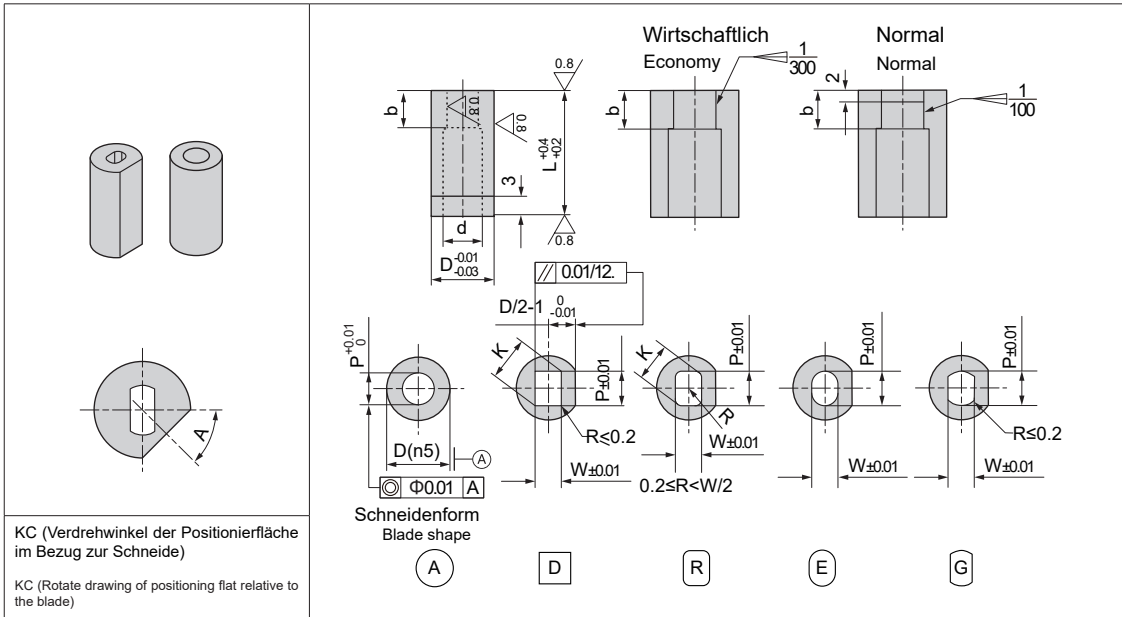


SZ-AMP,SZ-AMPE

SZ-AMPP,SZ-AMPPE



Bestell-Nr. Catalog No.	L	Abmessung in 0,01 mm Schritten Dimensions span 0.01 mm A	Abmessung in 0,01 mm Schritten Dimensions span 0.01 mm D R E G		R	b	d	
			P	K max				W min
(entspricht / equivalent SKD11 HRC60-63) Wirtschaftlich Economy Normal Normal SZ-AMPEA SZ-AMPA SZ-AMPED SZ-AMPD SZ-AMPER SZ-AMPR SZ-AMPEE SZ-AMPE SZ-AMPEG SZ-AMPG	8	+0.016	16 20 25 30 35	1.00-2.00	2.00	1.00	0.20 ~W/2 unter less than (0.20- W/2)	4 6 8 P (K) + 1 P (K) + 1.5
	10	+0.010	16 20 25 30 35	2.00-4.00	4.00	1.20		
	13	+0.020	16 20 25 30 35	3.00-6.00	6.00	1.50		
	16	+0.012	16 20 25 30 35	5.00-8.00	8.00	2.00		
	20	+0.024	16 20 25 30 35	7.00-10.00	10.00	3.00		
	22	+0.024	16 20 25 30 35	8.00-12.00	12.00	3.00		
	25	+0.015	16 20 25 30 35	10.00-15.00	15.00	3.00		
	32		16 20 25 30 35	15.00-20.00	20.00	4.00		
	38	+0.028	16 20 25 30 35	19.00-26.00	26.00	5.00		
	45	+0.017	20 25 30 35	25.00-34.00	34.00	6.00		
	50		20 25 30 35	33.00-38.00	38.00	7.00		
	56	+0.033 +0.020	20 25 30 35	38.00-45.00	45.00	8.00		
(Pulver-Schnellarbeitsstahl / Powder high speed steel HRC64-67) Wirtschaftlich Economy Normal Normal SZ-AMPPEA SZ-AMPPA SZ-AMPPEA SZ-AMPPD SZ-AMPPEE SZ-AMPPR SZ-AMPPEE SZ-AMPPE SZ-AMPPEG SZ-AMPPG	8	+0.016	16 20 25 30 35	1.00-2.00	2.00	1.00	4 6 8 P (K) + 1	
	10	+0.010	16 20 25 30 35	2.00-4.00	4.00	1.20		
	13	+0.020	16 20 25 30 35	3.00-6.00	6.00	1.50		
	16	+0.012	16 20 25 30 35	5.00-8.00	8.00	2.00		
	20		16 20 25 30 35	7.00-10.00	10.00	3.00		
	25	+0.024 +0.015	16 20 25 30 35	10.00-16.00	16.00	3.00		

Bestellnummer / Order Number

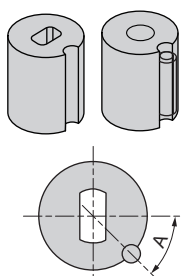
☎ Bestellnr. / Catalog No. - L - P - W - R

SZ-AMPA13 - 30 - 7.0

KC A=45 **SZ-AMPA13 - 30 - 7.0 - KC45**



DM-AML,DM-AMLE



KC (Verdrehwinkel der Positionierfläche im Bezug zur Schneide)
Material: entspricht SKD11
Härte: HRC60-63
Befestigung: MS4-15

KC (Rotate drawing of positioning flat relative to the blade)
Material: equivalent SKD11
Hardness: HRC60-63
Attachment: MS4-15

Benötigt MS4-15 Attachment MS4-15

Wirtschaftlich Economy $\frac{1}{300}$

Normal Normal $\frac{1}{100}$

Schneidenform Blade shape

A **D** **R** **E** **G**

Bestell-Nr. Catalog No.		L	Abmessung in 0,01 mm Schritten Dimensions span 0.01 mm A		Abmessung in 0,01 mm Schritten Dimensions span 0.01 mm D R E G		R	b	d	F																				
Typ Type	D		P	K max	W min																									
Wirtschaftlich Economy A Normal Normal D R E G DM-AMLEA DM-AMLA DM-AMLED DM-AMLD DM-AMLER DM-AMLR DM-AMLEE DM-AMLE DM-AMLEG DM-AMLG	10	+0.016 +0.010	16 20 25	2.00~3.00	3.00	1.20	(0.20- W/2 unter less than (0.20- W/2)	6	4	6																				
	13	+0.010 +0.012	16 20 25	3.00~6.00	6.00	1.50					7	7.5																		
	16	+0.010 +0.012	16 20 25 30 35	5.00~7.00	7.00	2.00							8	8																
	20	+0.024 +0.015	16 20 25 30 35	7.00~10.00	10.00	3.00									12	10														
	22	+0.024 +0.015	16 20 25 30 35	8.00~12.00	12.00	3.00											14	11												
	25	+0.024 +0.015	16 20 25 30 35	10.00~15.00	15.00	3.00													16.6	12.5										
	32	+0.028 +0.017	16 20 25 30 35	15.00~20.00	20.00	4.00															20.6	16								
	38	+0.028 +0.017	16 20 25 30 35	19.00~26.00	26.00	5.00																	26.6	19						
	45	+0.028 +0.017	20 25 30 35	25.00~34.00	34.00	6.00																			36	22.5				
	50	+0.033 +0.020	20 25 30 35	33.00~38.00	38.00	7.00																					41	25		
	56	+0.033 +0.020	20 25 30 35	38.00~45.00	45.00	8.00																							46	28

Bestellnummer / Order Number

☎ Bestellnr. / Catalog No. - **L** - **P** - **W** - **R**

DM-AMLA13 - **30** - **7.0**

KC A=45 **DM-AMLA13** - **30** - **7.0** - **KC45**

