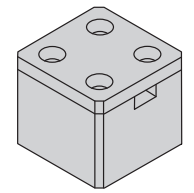
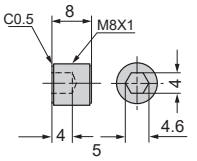
DM- NAP (A/ B),DM-NBP(A/B),DM-PC

DM-TAP(A/B),DM-TBP(A/B)



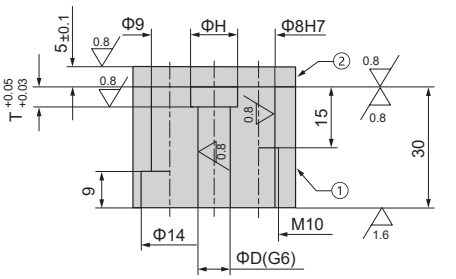


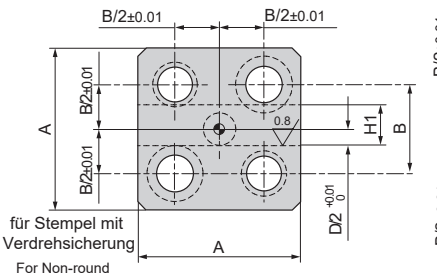
Bauteile:

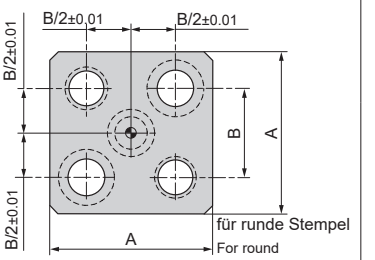
1. Stempelaufnahme	C45 HRC28~32
2. Druckplatte	T8A HR50~55
3. Schraube	GB70
4. Stift	GB120
5. Steckbolzen	

Component parts:

1. Retainer	C45 HRC28~32
2. Pressure plate	T8A HR50~55
3. Bolt	GB70
4. Pin	GB120
5. Plug bolt	







Für runde Stempel
For round

Bestell-Nr. Catalog No.		Bauteile Component parts				
Normales Blech Normal sheet	Dickes Blech Thick sheet	①	②	③	④	⑤
DM-NAP	DM-TAP	○	○	○	○	○
DM-NAPA	DM-TAPA	○		○	○	○
DM-PC	DM-PC		○			
DM-NAPB	DM-TAPB	○				

Für Stempel m. Verdrehsicherung
For Non-round

Bestell-Nr. Catalog No.		Bauteile Component parts				
Normales Blech Normal sheet	Dickes Blech Thick sheet	①	②	③	④	⑤
DM-NBP	DM-TBP	○	○	○	○	○
DM-NBPA	DM-TBPA	○		○	○	○
DM-PC	DM-PC		○			
DM-NBPB	DM-TBPB	○				

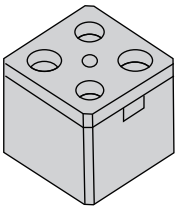
Bestell-Nr. Catalog No.				A	B	Zusatzeinrichtung Attachment ③④	T	H	H1
Typ Type		D							
For normal sheet cutting DM-NAP DM-NBP DM-NAPA DM-NBPA DM-NBPB DM-PC	For thick sheet cutting DM-TAP DM-TBP DM-TAPA DM-TBPA DM-TAPB DM-TBPB	3	+0.008 +0.002	40	22	③ M8-35 ④ Φ8-30	5 (Thick sheet cutting: T=8)	D+3.5 (Thick sheet cutting: D+5.5)	D+2 (Thick sheet cutting: D+3)
		4	+0.012 +0.004						
		5							
		6							
		8	+0.014 +0.005						

Bestellnummer / Order Number

Bestellnr. / Catalog No.

DM-NAP6

MAS,MRS

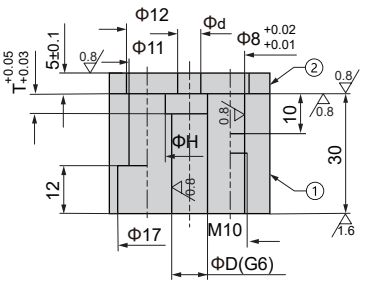


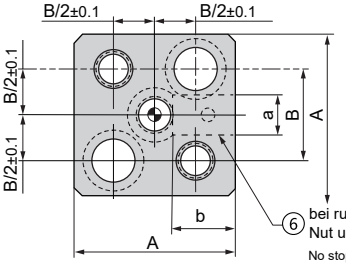
Bauteile:

1. Stempelaufnahme S45C HRC28~32	1
2. Druckplatte SK4 HRC56~60	1
3. Schraube	2
4. Stift	2
5. Steckbolzen	2
6. Verdrehsicherung S55C HRC56~60	1

Component parts:

1. Retainer S45C HRC28~32	1
2. Pressure plate SK4 HRC56~60	1
3. Bolt	2
4. Pin	2
5. Plug bolt	2
6. Rotary stop key S55C HRC56~60	1





⑥ bei runder Schneidengeometrie keine Nut und Passfeder notwendig.
No stop slot and rootary key, when push and die are round

für runde Stempel
For round punch, For round die

für Stempel m. Verdrehsicherung
For non-round punch, For non-round die

Für runde Stempel Round	Bestell-Nr. Catalog No.		Bauteile Component parts				
	Normales Blech Normal sheet	Dickes Blech Thinck sheet	①	②	③	④	⑤
	MRS-AP	MAS-AP	○	○	○	○	○
	MRS-PSR	MAS-SAR	○		○	○	○
	MRS-PSP	MRS-PSP		○			
	MRS-AN	MAS-AN	○				

Für Stempel mit Verdreh-sicherung Non-Round	Bestell-Nr. Catalog No.		Bauteile Component parts				
	Normales Blech Normal sheet	Dickes Blech Thinck sheet	①	②	③	④	⑤
	MRS-FP	MAS-FP	○	○	○	○	○
	MRS-PDR	MAS-SFR	○		○	○	○
	MRS-PSP	MRS-PSP		○			
	MRS-FN	MAS-FN	○				○

Bestell-Nr. Catalog No.				A	B	d		Zusatzeinrichtung Attachment ③④⑤	T	H	a	B
Type		D				MPSP	MDSP					
zum Schneiden des normalen Blechs For normal sheet cutting MRS-AP MRS-FP MRS-PSR MRS-PDR MRS-PSP MRS-AN MRS-FN	zum Schneiden des dicken Blechs For thick sheet cutting MAS-AP MAS-FP MAS-SAR MAS-SFR MRS-PSP MAS-AN MAS-FN	10	+0.014 +0.005	45	23	6.2	7.4	③ M10-40 ④ MSTM-30 ⑤ MSW8	5 (Schneiden des dicken Blechs Thick sheet cutting: T=8)	D+3.5 (Schneiden des dicken Blechs Thick sheet cutting: D+5.5)	10.1	17.5
		13	+0.017 +0.006				9.4					16
		16		52	30		11.6				11.1	18
		20					13.6				12.3	16.0
		25	+0.020 +0.007	56	34		17.6				13.6	15.5
		(32)									15.3	16.5
		(38)	+0.025 +0.009	65	43		21.6				16.6	13.5
						10.2	27.6					

Bestellnummer / Order Number

Bestellnr. / Catalog No.

MRS-AP25